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Smart Tools, Powerful Solutions

Neptune Max Stand Accessory

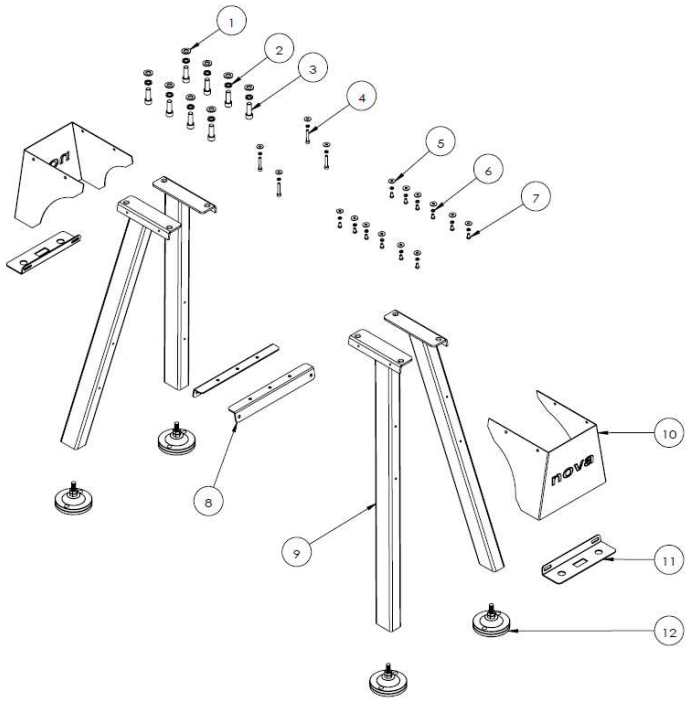
OPERATION MANUAL

SKU 55264

For safety reasons, please read carefully read amd understand these instructions.

The NOVA Neptune Max Stand is designed to fit and be used with the Neptune, Neptune Max, DVR XP and 1624-44 woodlathes.

Use of the Neptune Max Stand on other lathes could cause a malfunction and risk of serious injury, if you are unsure of the use or the application of this accessory, contact the technical support department of Teknatool International or your reseller. Further information can also be found in your lathe manual.



Parts List:

Part	SKU	Description	Qty
1	FW12	Flat Washer M12 ZP	8
2	SW12	Spring Washer M12 ZP	8
3	C12035	M12x35mm Cap Screw ZP	8
4	C06016	M6x16mm Cap Screw ZP	4
5	FW06	Flat Washer M6 ZP	16
6	SW06	Spring Washer M6 ZP	16
7	BHC06012	M6x12mm Button Head Cap Screw	8
8	5519016	Stand Cross Plate	2
9	5519015	Stand Legs	4
10	5519018	Stand Cover	2
11	5519017	Tool Tray	2
12	24161	Foot Assembly	4

Specifications:

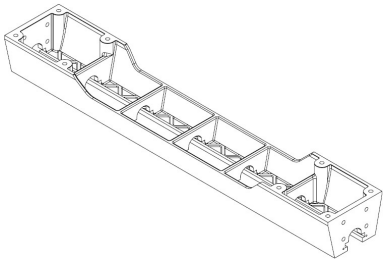
	Metric	Imperial
Overall Size	1292mm (L) x 490mm (w) x 818mm(H)	50.9” (L) x 19.3” (w) x 32.2” (H)
Net Weight	25.5 Kg ± 0.5 Kg	56.2 Lb ± 1.1 lb

For all worldwide Inquiries, Repairs or Services (issues must be in writing)
Contact us at:
https://www.teknatool.com/support/

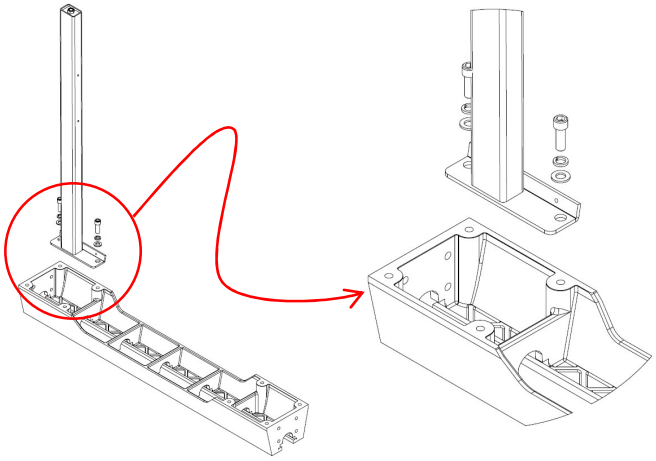
Contact Support

Assembly Instructions:

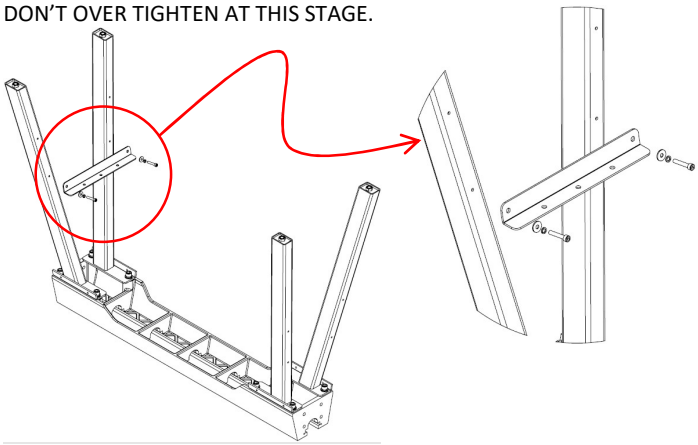
Step 1:
Lay the bed face down on a flat clean surface. It is recommended that a piece of cardboard is placed between the bed and the floor to protect the surface of the bed.



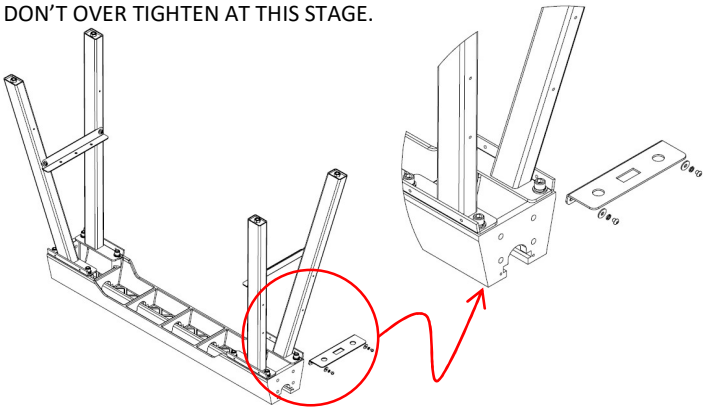
Step 2:
Align one of the legs (Part 9) with the mounting holes on the bed.
Fasten in place using Parts 1, 2 & 3 respectively.
DON'T FULLY TIGHTEN AT THIS STAGE.
Repeat this process for the remaining three legs.



Step 3:
Align the cross plate (Part 8) with the holes on the inside of the legs.
Fasten in place using Parts 5, 6 & 4 respectively.
DON'T OVER TIGHTEN AT THIS STAGE.

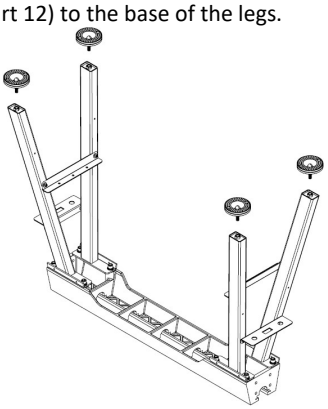


Step 4:
Align the tool tray (Part 11) with the holes on the outside of the legs.
Fasten in place using Parts 5, 6 & 7 respectively.
DON'T OVER TIGHTEN AT THIS STAGE.



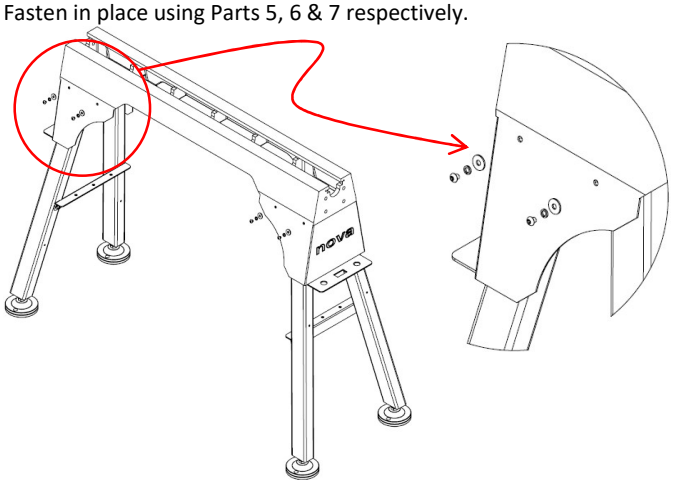
Step 5:
Fully tighten the M12 cap screws (Part 3) assembled in Step 2, followed by the M6 cap screws (Part 4) and the M6 button head cap screws (Part 7) assembled in Step 3 and Step 4 respectively.

Step 6:
Attach the feet (Part 12) to the base of the legs.



Step 7:
Flip the stand over onto its feet so that it is right side up.
WARNING: Due to the weight of the stand, it is recommended that a second person helps lift the stand.

Step 8:
Align the cover plate (Part 10) with the holes on the side of the stand.
Fasten in place using Parts 5, 6 & 7 respectively.



Step 9:
To balance the stand, adjust the feet accordingly by screwing/unscrewing the feet from the base of the stand. Secure in place by fastening the nut tightly against the base of the leg.

Teknatool Warranty

NOVA Limited Warranty

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